



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5479-1

Job Sheet 177249



Part No: D5479-1

Job Qty: 10 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 5/16/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		5/16/18	0.00	0.00	Purchasing		AT 1805/22
110	Packaging	10 pcs		5/16/18	0.00	0.00	Packaging2		APAS 05/24
120	QC	10 pcs		5/16/18	0.00	0.00	QC6		MAY 23 2018
130	Packaging	10 pcs		5/16/18	0.00	0.00	Packaging3-2	57 365	MAY 25 2018
140	QC21-SA	10 Ea		5/16/18	0.00	0.00	QC21		MAY 28 2018

Part Op 100 - Issue P/O: 39855 Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material Descriptions: release note is required**

110 - Ensure Material Release Note is attached

120 - Inspect as per DWG. CHECK LBS.

MAY 10 2018

X10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B8-154-382-050N	Gas Spring D5479-1	10 pcs (1 ea)	100-Purchasing	5073156

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-382-050N	10	0	0

Part Specifications

Specifications could not be found.

Plex 5/9/18 7:08 AM dart.lavoie.chantal



Container No: S073164



Part: D5479-1

Job No: 177249

Serial No/Batch: S073164

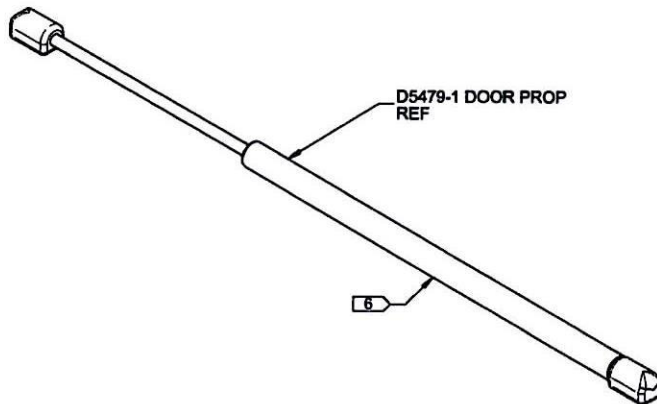
Revision:

Inspector:

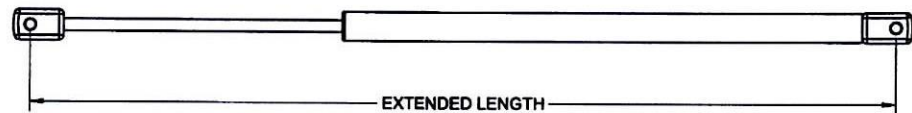
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/22/18

SPECIFICATION CONTROL DRAWING



D5479-1 DOOR PROP
REF



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	152/6.0	381/15.0	50/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-382-050N	0.46 lbs

D5479-X DOOR PROP

- NOTES:
- 1) MATERIAL: AS PER TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: N/A
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
 - 7) WEIGHT: AS PER TABLE

RELEASED

2017 MAY 24
ECN 17-541

APPROVED

A		NEW ISSUE (PAR16-553)		JMH	16.12.12
REV.	DESCRIPTION			BY	DATE
DESIGN	JMH	DART AEROSPACE LTD		REV. A	
DRAWN	JMH	HAWKESBURY, ONTARIO, CANADA		SHEET 1 OF 1	
CHECKED	AJS	DRAWING NO. D5479		SCALE	
MFG. APPR.	DD	TITLE		NTS	
APPROVED	WM	DOOR PROP		COPYRIGHT © 2016 BY DART AEROSPACE LTD	
DE APPR.	DS	DATE 16.12.12		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR OTHER OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039855**

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO039855

PO Date: 5/10/18

Due Date: 5/18/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAY 10 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	B8-240-575-150N			Gas Spring D3552-11 As Per Dwg D3552 Rev. L	Firmed	5/18/18	10 pcs	0 pcs	10 pcs	\$33.00/pcs	\$330.00
Line Item Note wo 177157											
2	B6-167-410-070N			Gas Spring D3552-21	Firmed	5/18/18	8 pcs	0 pcs	8 pcs	\$21.14/pcs	\$169.12
Line Item Note wo 177395											
3	B8-154-382-050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed	5/18/18	10 pcs	0 pcs	10 pcs	\$38.90/pcs	\$389.00
Line Item Note wo 177249											
Grand Total:										\$888.12	

Order Notes

reid AT 18/05/18

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Signature]

Plex 5/10/18 11:25 AM dart.lavoie.chantal



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

DAS
11
9-89

Certificate of Compliance

May 17, 2018

MAY 23 2018

This is to certify that the parts listed below meets specifications as required by your order.

10 Units: D3552-11 # 177157 Gas Spring

8 Units : D3552-21 # 177395 Gas Spring

10 Units : D5479-1 # 177249 Gas Spring

Country of Manufacture: Canada
Date of Manufacture : May 2018
This product is ROHS compliant.

Purchase Order # 039855
Invoice # 18449

L S Technologies Inc Canada

Nolan Fehr
President